

COMPRESSOR DEFINITION

Designation	NE K2168GK
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	959HA51

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure R404A		
4.1 Evaporating temperature range	-40°C to -10°C	(-40°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	25.7	[kgf/cm ²] (365 psig)	/ °C - °F
9.2 Peak (gauge)	28.7	[kgf/cm ²] (408 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	3/4	[hp]
2 Displacement	14.28	[cm ³] (0.871 cu.in)
2.1 Bore	30.157	
2.2 Stroke	10.000	
3 Lubricant charge	350	[ml] (11.84 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight(with oil charge)	11.6	[kg] (25.57 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device		
3 Start capacitor	88-108(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection (external)	T0645/G6	
6 Start winding resistance	13.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	IMQ	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature -23.3°C (-9.94°F) (Condensing temperature 54.4°C (129.92°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh] [kcal/Wh] [W/W]
2348	592	688	610	4.05	15.92	3.85 0.97 1.13

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	1120	282	328	367	3.46	7.53	3.05	0.77	0.89
-35	(-31)	1483	374	434	418	3.55	10.00	3.55	0.90	1.04
-30	(-22)	1941	489	569	472	3.67	13.13	4.12	1.04	1.21
-25	(-13)	2496	629	731	528	3.81	16.96	4.72	1.19	1.38
-20	(- 4)	3147	793	922	587	3.99	21.49	5.36	1.35	1.57
-15	(+ 5)	3895	982	1141	649	4.19	26.76	6.00	1.51	1.76
-10	(+14)	4739	1194	1389	713	4.42	32.78	6.64	1.67	1.95

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	1025	258	300	373	3.45	6.88	2.75	0.69	0.81
-35	(-31)	1366	344	400	430	3.55	9.19	3.18	0.80	0.93
-30	(-22)	1799	453	527	491	3.69	12.15	3.66	0.92	1.07
-25	(-13)	2325	586	681	558	3.87	15.76	4.17	1.05	1.22
-20	(- 4)	2943	742	862	628	4.09	20.06	4.68	1.18	1.37
-15	(+ 5)	3655	921	1071	703	4.35	25.06	5.20	1.31	1.52
-10	(+14)	4459	1124	1307	783	4.65	30.79	5.69	1.43	1.67

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	897	226	263	370	3.46	6.01	2.42	0.61	0.71
-35	(-31)	1224	309	359	435	3.57	8.22	2.81	0.71	0.82
-30	(-22)	1640	413	481	506	3.73	11.06	3.23	0.82	0.95
-25	(-13)	2146	541	629	584	3.95	14.52	3.67	0.92	1.08
-20	(- 4)	2740	691	803	668	4.21	18.64	4.10	1.03	1.20
-15	(+ 5)	3424	863	1003	759	4.53	23.43	4.52	1.14	1.32
-10	(+14)	4197	1058	1230	856	4.90	28.92	4.90	1.24	1.44

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.1 +0.10/+0.00	[mm]	(0.319" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		